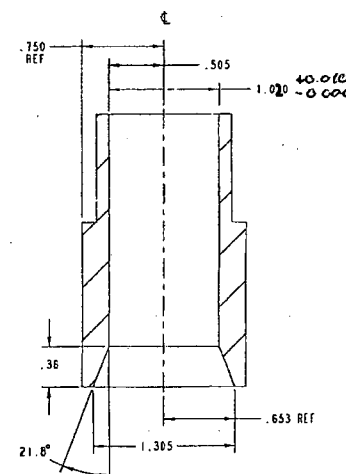
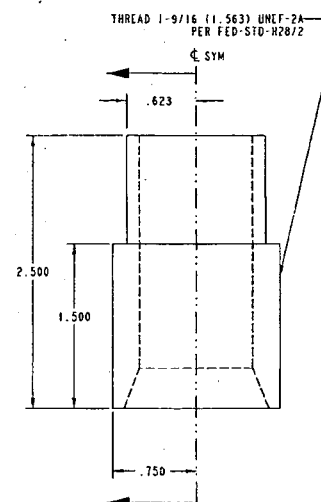
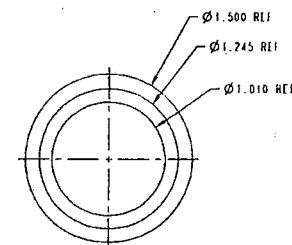
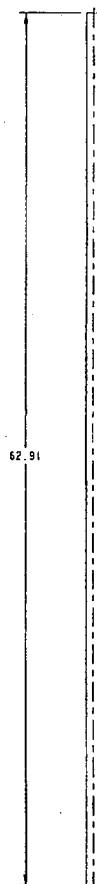
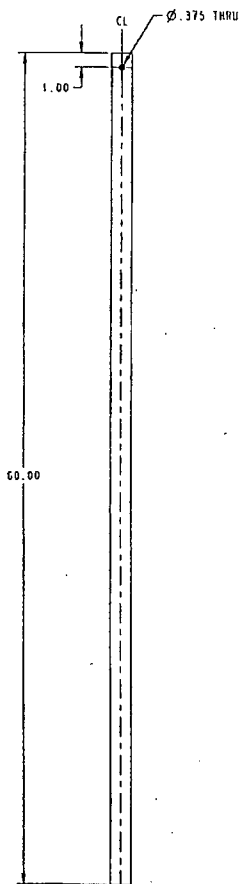


RELEASED
66-1-20



① -289 STATIONARY HANDLE ADJUSTMENT FITTING

JLM

MATL: 6061-T6, 00-A-200/8
SCALE 2.000

-285 UPPER TUBE BLADE POSITIONER

MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

-295 EXTENSION TUBE BLADE POSITIONER

① MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

PREMIER AVIATION, INC.			
3000 Aviation Parkway, Grand Prairie, Texas 75050			
SIZE	CODE	PRINT NO.	REV.
D	050UV8	B67-43001	87
SCALE:	REV:	SHEET	37 OF 45

ORIGINAL

NO. 41501
WORK ORDER
WITHOUT NO. 13
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
REFURTO
SHOP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:54 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : EXTENSION TUBE, BLADE POSITIONER
Job Number : 41501	
Estimate Number : 13438	
P.O. Number :	Part Number : PB6743001295
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.37
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 40293	Material :
Written By :	Due Date : 18/09/2008 Qty: <u>5</u> Um: Each
Checked & Approved By : <u>JUL 08 8.20</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1000W065	6061T6 RD TUBE 1.00 x .065w
-----	------------------	-----------------------------



Comment: Qty.: 5.5046 f(s)/Unit Total: 66.0555 f(s)

6061T6 TUBE

batch: M109184

08.10.02 5

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

08.10.02 5

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08/10/02 (45)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pgt 6

08/10/02 (45)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/10/03 1A

Job Completion



MF 08-10-02